



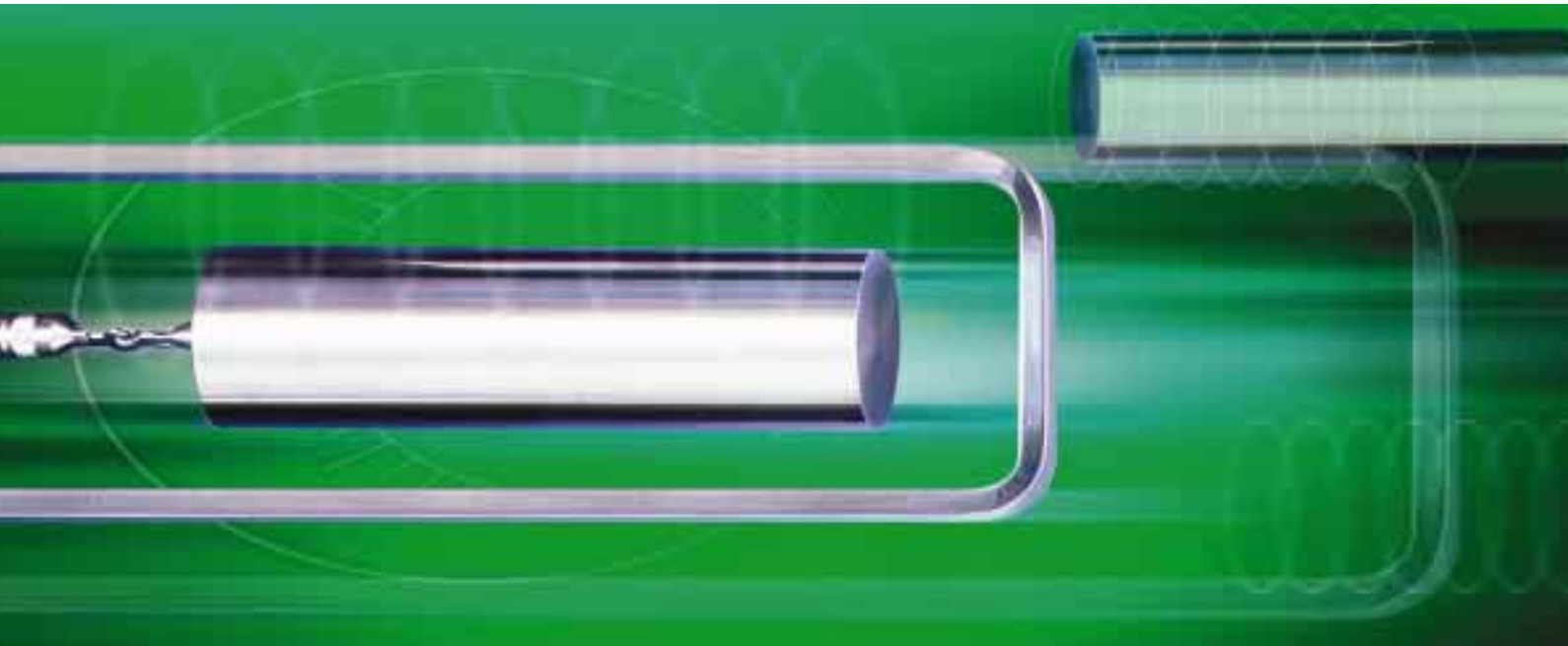
Model **B** VISCOMETER

responding swiftly to your needs





The Model B viscometer's success, with over 60,000 units sold, is proof positive of the outstanding qualities which have made this model so popular - simple construction, ease of use, sure measurement, and a high standard of reliability.



A mainstay favorite, the Model B series has gained a loyal following among users in a wide range of fields, including research, manufacturing processes, and quality control over the many years since its first introduction in 1953.

The field of rheological applications has grown along with industry and reliability of measurement is now a major issue. In selecting the Model B, users are assured of a product backed by a proven reputation and an enviable track record for dependability.



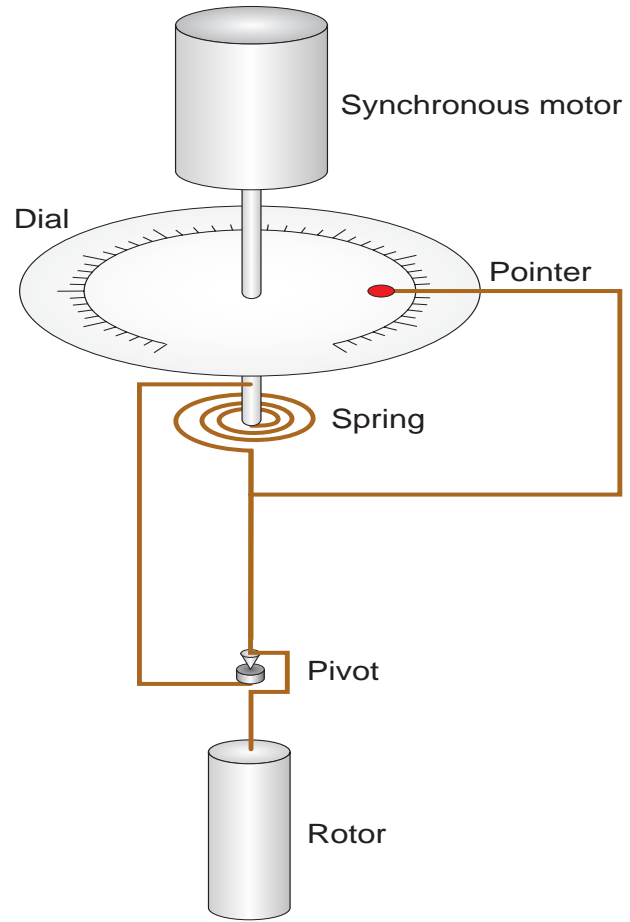
Features

- _ Wide measurement range - from low to high viscosities
- _ Wetted parts are SUS304/303 stainless steel
- _ Suitable for rheological properties measurement of non-Newtonian fluids
- _ Product embodies our wealth of experience and cumulative knowhow.



Principle of operation

The Model B Viscometer main case houses a synchronous motor. Motor rotation is transmitted to the rotor through a spring. Viscous frictional torque acts on the rotor immersed in the fluid and the rotor will rotate at a steady speed when equilibrium between the torque and spring force is achieved. The size of the torque is indicated as an angular deviation of the pointer fixed to the rotor shaft and is proportional to the reading on the dial directly connected to the motor shaft. Absolute viscosity is determined by a conversion factor based on this reading.



Specifications

Main unit specifications:

Accuracy	less than $\pm 1\%$ of full scale
Repeatability	less than $\pm 0.3\%$ of full scale
Power	AC100V
Frequency	50Hz or 60Hz
Power consumption	6VA
Standard accessories	rotor: No. 1~No. 4(BL, BM) rotor: No. 1~No. 7(BH, BS) BL adaptor: (BL) (with 20ml cup) guard (protective frame), stand
Mass	approx. 11kg (incl. stand)

* Note: Please use transformer for voltages other than 100V

Viscosity measurement range

Model	Measurement range (full-scale torque)	Viscosity measurement range
BL	67.4 $\mu\text{N}\cdot\text{m}$	1 ~ 100,000 mPa·s
BM	67.4 $\mu\text{N}\cdot\text{m}$	15 ~ 100,000 mPa·s
BH	718.7 $\mu\text{N}\cdot\text{m}$	100 ~ 2,000,000 mPa·s
BS	2156.1 $\mu\text{N}\cdot\text{m}$	300 ~ 12,000,000 mPa·s

Options



Small sample adaptor

Mounts on various rotational viscometers. Suitable for small volume sample measurement of a wide range of viscosities including gel substances.

- (1) Small sample volumes of 8~13 ml
- (2) Sample temperature can be quickly and accurately regulated
- (3) Shear rate and shear stress can be calculated.

Please use small sample adaptor in combination with temperature baths. HM and HH type small sample adaptors are available. Select type to fit the application.



Configuration

Item	BL	BM	BH	BS
Model configuration				
Viscometer main unit				
Rotor set	M rotor, 4 pc. set (No. 1 ~ No. 4)	M rotor, 4 pc. set (No. 1 ~ No. 4)	H rotor, 7 pc. set (No. 1 ~ No. 7)	H rotor, 7 pc. set (No. 1 ~ No. 7)
BL adaptor (incl. 20ml cup)				
Guard	M guard	M guard	H guard	H guard
Stand				
Viscometer storage case				
Rotor storage case				



M Rotor set + BL Adaptor



M Rotor set



H Rotor set



Viscometer Storage case



T-bar Stage

Auto Stop Device

This device allows measurement time to be freely selected with measurement terminated automatically at a pre-determined time. Continuous monitoring is unnecessary, contributing to savings in manpower. The device may be easily installed on Model B viscometers already in use.

Power: AC100V 50/60Hz
 Power consumption: 16VA
 Dimensions: 130(W) x 200(D) x 85(H) (controller)
 Mass: 1.9kg (controller)

The system combines the viscometer with an elevating platform and a T-bar spindle. It is ideal for measurement of thixotropic and non-flowing gel-like substances.

Power: AC100V 50/60Hz
 Power consumption: 10VA
 Dimensions: 131(W) x 236(D) x 250(H) (T-bar Stage)
 Mass: 2.5kg (T-bar Stage)



Upper Measurement Limit Tables (mPa·s)

BL

Rotor	Speed (rpm)			
	60	30	12	6
BL adaptor	10	20	50	100
No.1	100	200	500	1,000
No.2	500	1,000	2,500	5,000
No.3	2,000	4,000	10,000	20,000
No.4	10,000	20,000	50,000	100,000

Model BL is especially suitable for highly accurate measurement of low viscosities and is used in combination with the BL adaptor. The BL adaptor is comprised of a frame, an open bottom sleeve, a sealed bottom sleeve, and a rotor. Samples of 20 ml volume can be measured with the sealed bottom sleeve. Measurement with the open bottom sleeve is accomplished by simply immersing it in the sample liquid.

BM

Rotor	Speed (rpm)			
	60	30	12	6
No.1	100	200	500	1,000
No.2	500	1,000	2,500	5,000
No.3	2,000	4,000	10,000	20,000
No.4	10,000	20,000	50,000	100,000

Model BM is most suitable for general applications. The Model's four speed capability and four-piece rotor set accessory enables measurement in the ranges indicated in this table.

BH

Rotor	Speed (rpm)			
	20	10	4	2
No.1	500	1,000	2,500	5,000
No.2	2,000	4,000	10,000	20,000
No.3	5,000	10,000	25,000	50,000
No.4	10,000	20,000	50,000	100,000
No.5	20,000	40,000	100,000	200,000
No.6	50,000	100,000	250,000	500,000
No.7	200,000	400,000	1,000,000	2,000,000

Model BH is ideal for measurement of higher viscosities. The Model's four speed capability and seven-piece rotor set accessory enables measurement in the ranges indicated in this table.

BS

Rotor	Speed (rpm)			
	10	5	2	1
No.1	3,000	6,000	15,000	30,000
No.2	12,000	24,000	60,000	120,000
No.3	30,000	60,000	150,000	300,000
No.4	60,000	120,000	300,000	600,000
No.5	120,000	240,000	600,000	1,200,000
No.6	300,000	600,000	1,500,000	3,000,000
No.7	1,200,000	2,400,000	6,000,000	12,000,000

Model BS is designed for super high viscosities. The Model has three times the torque and one-half the rotation speed of the Model BH which enables a six-fold increase in measurement range over Model BH.

denotes option

Accurate measurement values might not be obtained in portions of the shaded areas of the above tables as they are subject to turbulent flow.



VISCOMETER



Reflecting our motto, "providing our customers what they want in the format they desire", our development effort is focused on the diverse needs of customers and underscores our ceaseless drive in improving the reliability of viscosity measurement as well as the level of our measurement expertise. As a dedicated manufacturer of rheological equipment, our viscometers are endowed with TOKI SANGYO's wealth of knowhow and depth of experience - products which our customers can use with the highest degree of confidence.

www.tokisangyo.com

Product specifications and design are subject to change or modification without notice.

⚠ Warning: do not operate equipment in flame or explosion-hazardous location

⚠ Caution relating to safety: manual should be thoroughly read before use and equipment should be operated and handled in the prescribed correct manner.

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